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**SECTION 1: PRODUCT AND COMPANY IDENTIFICATION****IDENTITY:** Product Name: EPOXY-Gel COMPONENT B

Product Use Description: Epoxy Resin Adhesive, For Further Information, Refer to the Product Technical Data Sheet

AQUAFIN, INC.  
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[www.aquafin.net](http://www.aquafin.net)**SECTION 2: HAZARDS IDENTIFICATION**

GHS Hazard:



ROUTES OF ENTRY: EYE: YES SKIN: YES INGESTION: YES INHALATION: YES

SIGNAL WORD: DANGER!

PHYSICAL HAZARDS: Not Classified

**HEALTH HAZARDS: (ACUTE AND CHRONIC)**EYES: Serious eye damage Cat. 1  
SKIN: Skin Corrosion Cat. 1B  
Skin Irritation Cat. 2  
Skin Sensitization Cat. 1INGESTION: Reproductive Toxicity Cat. 1B  
Specific target organ toxicity- single exposure Cat. 3INHALATION: Acute Inhalation Toxicity Cat. 4  
Specific target organ toxicity- single exposure Cat. 3

CARCINOGEN: Carbon Black IARC 2B

**ENVIRONMENTAL HAZARDS:**Acute aquatic toxicity Cat. 2  
Chronic aquatic toxicity Cat. 2**HAZARD STATEMENTS:** H302+H312+H332 – Harmful if swallowed, inhaled or in contact with skin.  
H314 - Causes severe skin burns and eye damage.  
H315 – Causes serious eye damage.  
H317 - May cause an allergic skin reaction  
H318 - Causes serious eye damage.  
H330 – Fatal if inhaled.  
H335 – May cause respiratory irritation.  
H361 – Suspected of damaging fertility or the unborn child.  
H412 – Harmful to aquatic life with long lasting effects.**PRECAUTIONARY STATEMENTS:**P261 – Avoid breathing dust/fume/gas/mist/vapors/spray.  
P262 - Do not get in eyes, on skin, or on clothing  
P264 - Wash...thoroughly after handling with soap and water.  
P270 – Use outdoors or in a well-ventilated area.  
P272 – Contaminated work clothing should not be allowed out of the workplace.  
P273 – Avoid release to the environment.  
P280 - Wear Protective gloves/protective clothing/eye protection/face protection.  
P301+P330+P331 – IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
P302+P352 – IF ON SKIN: Wash with plenty of soap and water.  
P303+P361+P353 – IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower.  
P304+P340+P310 – IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/physician.  
P305+P351+P338 - IF IN EYES Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P310 – Immediately call a POISON CENTER or doctor/physician.  
P333+P313 – If skin irritation or rash occurs: Get medical advice/attention.

P362 – Take off contaminated clothing and wash before reuse.  
P403+P233 – Store in a well-ventilated place. Keep container tightly closed.  
P405 - Store locked up.  
P501 -Dispose of contents/container to an approved waste disposal plant.

**MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE:**

Persons with preexisting skin or respiratory disorders may have their conditions aggravated by over exposure to this material.

This product is not for use in an aerosol or spray. This product contains a component that is toxic by inhalation when aerosolized or sprayed. Refer to Section 11 of the SDS for toxicity information. Review the toxicity information against your intended use. If product is not being aerosolized or sprayed, inhalation toxicity is not applicable.

**SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**

HAZARDOUS COMPONENTS	CAS #:	CAL-OSHA PEL TWA (8hours)	ACGIH TLV TWA (8 hours)	Other Limits RECOMMENDED	% BY WEIGHT
Poly[oxy(methyl-1,2-ethanediy)],.alpha.'.alpha."-1,2,3-propanetriyltris[.omega.-(2-aminomethylethoxy)-	64852-22-8	No Data	No Data		4
Tofa, reaction products with TEPA	68953-36-6	No Data	No Data		>17
Tetraethylenepentamine	112-57-2	No Data	No Data	TWA WEEL 1ppm(5mg/m3)	<3
4-tert-Butylphenol	98-54-4	No Data	No Data		<6
Diethylenetriamine	111-40-0	No Data	No Data		<2
Benzyl Alcohol	100-51-6	No Data	No Data	TWA WEEL 10ppm(44mg/m3)	1.3
Tris-2,4,6-(dimethylaminomethyl)phenol	90-72-2	No Data	No Data		<3
Bis(dimethylaminomethyl)phenol	71074-89-0	No Data	No Data		<0.5
Treated fumed silica	67762-90-7	No Data	No Data		<4
Carbon Black	1333-86-4	No Data	No Data		<0.5

**SECTION 4: FIRST AID MEASURES**

**EYES:** Immediately flush eyes with water for a minimum of 15 minutes while holding eyes open. Remove contact lenses if present and easy to do. If redness, burning, blurred vision, or swelling persists, consult a physician.

**SKIN:** Remove contaminated clothing and product. Immediately wash affected area with soap and water. Do not apply greases or ointments. If skin irritation persists, consult a physician.

**INGESTION:** Rinse mouth immediately. Give small amounts of water, only if person is conscious. Only induce vomiting at the instruction of medical personnel. consult a physician

**INHALATION:** Remove patient to fresh air. Give oxygen or artificial respiration if needed. If patient continues to experience difficulty breathing, consult a physician.

**SECTION 5: FIRE-FIGHTING MEASURES**

**SUITABLE EXTINGUISHING MEDIA:** Extinguish with foam, carbon dioxide, dry powder, or water fog.

**SPECIAL FIRE FIGHTING PROCEDURES:** Use standard fire-fighting procedures and consider the hazards of other involved materials. In case of a fire and / or explosion do not breathe fumes. Self-contained breathing apparatus and full protective clothing must be worn. Move containers from fire area if you can do so without risk. Cool containers with flooding quantities of water until well after fire is out. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply.

**HAZARDOUS DECOMPOSITION PRODUCTS:** Hazardous decomposition products may occur when material polymerizes at temperatures above 500 °F (260 °C). Irritating and toxic gases/fumes may be released during a fire. Do not allow run-off from fire-fighting to enter drains or water courses.

**FLASH POINT:** 210 °F / 99 °C

**METHOD USED:** PMCC

**SECTION 6: ACCIDENTAL RELEASE MEASURES**

**PERSONAL PROTECTION:** Keep unnecessary personnel away. Eliminate all ignition sources (no smoking, tares, sparks, or flames in immediate area). Wear appropriate personal protective equipment. Do not touch containers or spilled material unless wearing appropriate protective clothing. Avoid inhalation of vapors or mists. Ensure adequate ventilation. Local authorities should be

advised if significant spillage cannot be contained.

**ACCIDENTAL RELEASE MEASURES:** In case of spill, clean up using absorbent material such as earth or sand. Small quantities can be wiped up with cloth, place cloth in leak proof container and dispose of properly.

**WASTE DISPOSAL:** Observe Federal, State and local regulations covering chemical waste spills.

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**SECTION 7: HANDLING AND STORAGE**

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**PERSONAL PROTECTION:** Use personal protective equipment to ensure product does not contact eyes or skin when handling materials.

**HANDLING AND STORAGE:** Store in cool dry place out of direct sun rays. Keep from freezing. Recommend storage temperatures range: between 40° and 95 °F (4° - 35 °C)

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**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

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**PROTECTIVE MEASURE:** Wear appropriate personal protective equipment.

**EYE PROTECTION:** Wear appropriate safety glasses with side shields, goggles or full face shield. When working on an overhead application a full face shield is recommended.

**HAND PROTECTION:** Wear chemical-resistant gloves such as: Nitrile, neoprene, butyl.

**SKIN AND BODY PROTECTION:** Wear long sleeve shirts/long pants and other clothing as required to minimize contact.

**RESPIRATORY PROTECTION:** Do not breathe gas/fumes/vapor/ or spray. The use of a respirator is not required during general use of this product provided adequate ventilation. If grinding or cutting cured product the use of an approved respirator is recommended.

**WORK HYGIENIC PRACTICES:** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**ENGINEERING CONTROLS:** When using indoors, good ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. Ready access to running water is required. Provide eyewash station.

**EXPOSURE LIMITS**

Component	OSHA (PEL)	ACGIH (TLV)	NIOSH (Pocket Guide)
Poly[oxy(methyl-1,2-ethanediy)],.alpha.'.alpha."-1,2,3-propanetriyltris[.omega.-(2-aminomethylethoxy)- 64852-22-8	No Data	No Data	No Data
Tofa, reaction products with TEPA 68953-36-6	No Data	No Data	No Data
Tetraethylenepentamine 112-57-2	No Data	No Data	No Data
4-tert-Butylphenol 98-54-4	No Data	No Data	No Data
Diethylenetriamine 111-40-0	1 ppm(4mg/m3)	1 ppm(4mg/m3)	1 ppm (4mg/m3) skin
Benzyl Alcohol 100-51-6	No Data	No Data	No Data
Tris-2,4,6-(dimethylaminomethyl)phenol 90-72-2	No Data	No Data	No Data
Bis(dimethylaminomethyl)phenol 71074-89-0	No Data	No Data	No Data
Treated fumed silica 67762-90-7	No Data	No Data	No Data
Carbon Black 1333-86-4	3.5 mg/m3	TWA 3 mg/m3	TWA 3.5 mg/m3

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**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

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**APPEARANCE:** Black

**ODOR:** Ammonia

**PHYSICAL STATE:** Paste

**pH AS SUPPLIED:** basic

**BOILING POINT:** N/D

**MELTING POINT:** N/D

**FREEZING POINT:** N/D

**VAPOR PRESSURE:** <1mm @ 20C

**VAPOR DENSITY (AIR = 1):** Heavier than air

**SPECIFIC GRAVITY (H2O = 1):** 0.95

**EVAPORATION RATE:** N/D

**SOLUBILITY IN WATER:** Slight

**PERCENT SOLIDS BY WEIGHT:** N/D

**PERCENT VOLATILE:** N/D

**VOLATILE ORGANIC COMPOUNDS (VOC):** ND

**MOLECULAR WEIGHT:** ND

**VISCOSITY:** 6400 p.

**SECTION 10: STABILITY AND REACTIVITY**

**STABILITY:** Stable  
**CONDITIONS TO AVOID (STABILITY):** Exposure to excessive heat and open flame  
**INCOMPATIBILITY (MATERIAL TO AVOID):** Strong acids, peroxides and other oxidizing agents.  
**HAZARDOUS DECOMPOSITION OR BY-PRODUCTS:** Normal combustion forms carbon dioxide, carbon monoxide, oxides of carbon and other organic compounds,  
**HAZARDOUS POLYMERIZATION:** Will not occur

**SECTION 11: TOXICOLOGICAL INFORMATION**

<b>Toxicity</b>	<b>CAS#</b>	
Acute Oral Toxicity: Oral-Components		No data available on the product itself
Carbon Black	1333-86-4	LD50 15,400 mg/kg Species: Rat
Poly[oxy(methyl-1,2-ethanediyl)],.alpha.'.alpha."-1,2,3-propanetriyltris[.omega.-(2-aminomethylethoxy)-	64852-22-8	Acute toxicity estimate: 2,690 mg/kg
Tris-2,4,6-(dimethylaminomethyl)phenol	90-72-2	LD50 2,169 mg/kg Species: Rat M/F
Acute Dermal Toxicity: Dermal-Components		No data available on the product itself
Poly[oxy(methyl-1,2-ethanediyl)],.alpha.'.alpha."-1,2,3-propanetriyltris[.omega.-(2-aminomethylethoxy)-	64852-22-8	LD50 12,500 mg/kg Species: Rabbit
Acute Inhalation Toxicity: Inhalation-Components		No data available on the product itself
Diethylenetriamine	111-40-0	LC50(4hr): >0.07-<0.3 Species: Rat
Benzyl Alcohol	100-51-6	LC50(4hr): >4.178 mg/l Species: Rat
Skin Corrosion/ Irritation: Corrosion/Irritation Components		Skin corrosion
Poly[oxy(methyl-1,2-ethanediyl)],.alpha.'.alpha."-1,2,3-propanetriyltris[.omega.-(2-aminomethylethoxy)-	64852-22-8	Extremely corrosive and destructive to tissue.
Tris-2,4,6-(dimethylaminomethyl)phenol	90-72-2	Corrosive (4hr) Species: Rabbit.
Eye Damage/Irritation: Damage/Irritation Components		Severe eye damage
Poly[oxy(methyl-1,2-ethanediyl)],.alpha.'.alpha."-1,2,3-propanetriyltris[.omega.-(2-aminomethylethoxy)-	64852-22-8	May cause irreversible eye damage.
Tris-2,4,6-(dimethylaminomethyl)phenol	90-72-2	Corrosive Species: Rabbit.
Respiratory Damage/Irritation: Damage/irritation Components		No data available on the product itself
Sensitization: Tris-2,4,6-(dimethylaminomethyl)phenol	90-72-2	May cause sensitization by inhalation or skin contact Skin sensitizer , sub. cat. 1B
Germ Cell Mutagenicity		The product or a component may be mutagenic, the data is inconclusive.
Maternal Toxicity:		No data available on the product itself
<b>Carcinogenicity:</b>		
<b>Classification</b>		
<b>ACGIH:</b>	Not Classified	
<b>IARC:</b>	Carbon Black IARC Carcinogen 2B	
<b>NTP</b>	Not Listed	
<b>OSHA</b>	Not Classified	

**SECTION 12: ECOLOGICAL INFORMATION**

<b>ECOTOXICITY:</b>	<b>CAS#</b>	
Aquatic toxicity:		No data available on the product itself
Toxicity to Fish-Components		
Benzyl Alcohol	100-51-6	LC50(96hr) 460 mg/l Species: Fathead minnow
Poly[oxy(methyl-1,2-ethanediyl)],.alpha.',.alpha."-1,2,3-propanetriyltris[.omega.-(2-aminomethylethoxy)-	64852-22-8	LC50(96hr) 68 mg/l
Tris-2,4,6-(dimethylaminomethyl)phenol	90-72-2	LC50(96hr) 175 mg/l Species: Cyprinus carpio
Toxicity to algae-Components		
Benzyl Alcohol	100-51-6	IC50(72hr): 700 mg/l Species: Algae
Tris-2,4,6-(dimethylaminomethyl)phenol	90-72-2	EC50(72hr): 84 mg/l Species: Desmodemus subspicatus.
Toxicity-AquaticInvertabrates		
Carbon Black	1333-86-4	EC50(48hr): 37.5 mg/l Species: Water flea
Toxicity to other organisms:		
 <b>PERSISTENCE &amp; DEGRADABILITY:</b>		
BIODEGRADABILITY:		No data available on product itself
Biodegradability-Components		
Poly[oxy(methyl-1,2-ethanediyl)],.alpha.',.alpha."-1,2,3-propanetriyltris[.omega.-(2-aminomethylethoxy)-	64852-22-8	Not readily biodegradable <5% 28d
Tris-2,4,6-(dimethylaminomethyl)phenol	90-72-2	Not readily biodegradable 4% 28d
BIOACCUMULATIVE POTENTIAL:		No data available on product itself
BioAccumulaive-Components:		
MOBILITY IN SOIL:		NDA
<b>OTHER ADVERSE EFFECTS:</b>		NDA
<b>AQUATIC RELEASE:</b>		Advise authorities if product has entered or may enter watercourses or sewer drains.

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**SECTION 13: DISPOSAL CONSIDERATIONS**

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**WASTE DISPOSAL METHOD:** Do not allow this material to drain into sewers / waterways, ditches, containment pools or water supplies. Dispose of contents / containers in accordance with local/regional/international regulations.

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**SECTION 14: TRANSPORT INFORMATION**

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**U.S. DEPARTMENT OF TRANSPORTATION**

**PROPER SHIPPING NAME:** Amines, liquid, corrosive, n.o.s. (Polyamidoamine, Tetraethylenepentamine)  
**HAZARD CLASS:** 8  
**ID NUMBER:** UN2735  
**PACKING GROUP:** III

**WATER TRANSPORTATION**

**PROPER SHIPPING NAME:** Amines, liquid, corrosive, n.o.s. (Polyamidoamine, Tetraethylenepentamine), Marine Pollutant  
**HAZARD CLASS:** 8  
**ID NUMBER:** UN2735  
**PACKING GROUP:** III

**AIR TRANSPORTATION**

**PROPER SHIPPING NAME:** Amines, liquid, corrosive, n.o.s. (Polyamidoamine, Tetraethylenepentamine), Marine Pollutant  
**HAZARD CLASS:** 8  
**ID NUMBER:** UN2735  
**PACKING GROUP:** III

**SECTION 15: REGULATORY INFORMATION**

**U.S. FEDERAL REGULATIONS**

TSCA (TOXIC SUBSTANCE CONTROL ACT):  
 CERCLA (COMPREHENSIVE RESPONSE  
 COMPENSATION, AND LIABILITY ACT): XXXXXXXXXX

OSHA: 29 CFR 1910.1200 (Hazard Communication required)  
 WHMIS XXXXXXXXXXXXX

**SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT):**

302/304 XXX

311/312 HAZARD CATEGORIES: Acute Health Hazard: Yes  
 Chronic Health Hazard: Yes  
 Fire Hazard: No  
 Pressure Release Hazard: No  
 Reactivity Hazard: No

313 REPORTABLE INGREDIENTS: XXXXXXXXXX

**STATE REGULATIONS:**

CALIFORNIA PROPOSITION 65 (THE SAFE DRINKING WATER AND TOXICS ENFORCEMENT ACT of 1986)  
 This product does not contain known levels of any chemicals known to cause cancer or reproductive harm.

**SECTION 16: OTHER INFORMATION**

HAZARDOUS MATERIALS IDENTIFICATION SYSTEM	
HMIS HAZARD RATING	
HEALTH	2
FLAMMABILITY	1
REACTIVITY	1
PERSONAL PROTECTION	C
4 – Severe, 3 – Serious, 2 – Moderate, 1 - Slight	
C – (Safety glasses, gloves, apron)	

The information provided herein was believed by Aquafin Inc. to be accurate at the time of preparation or prepared from sources believed to be reliable, but it is the responsibility of the user to investigate and understand other pertinent sources of information, to comply with all laws and procedures applicable to the safe handling and use of product and to determine the suitability of the product for its intended use.